

# Water-Cooled Thorium Breeder Reactors 水冷却トリウム増殖炉

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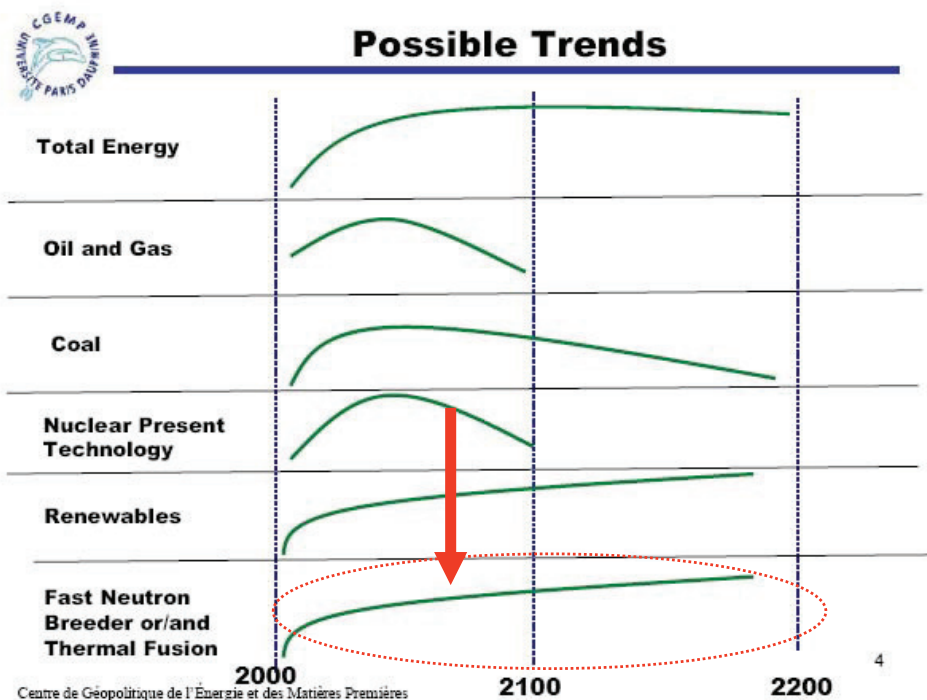
日本原子力研究開発機構 核不拡散科学技術センター

The 3<sup>rd</sup> Working Group on Thorium Fuel Utilization  
in Light Water and Fast Reactors  
第三回軽水炉・高速炉におけるトリウム燃料の利用WG  
東京大学平成22年10月15日(金)

1

## Estimated Energy Sources

第三回軽水炉・高速炉におけるトリウム燃料の利用WG  
東京大学平成22年10月15日(金)

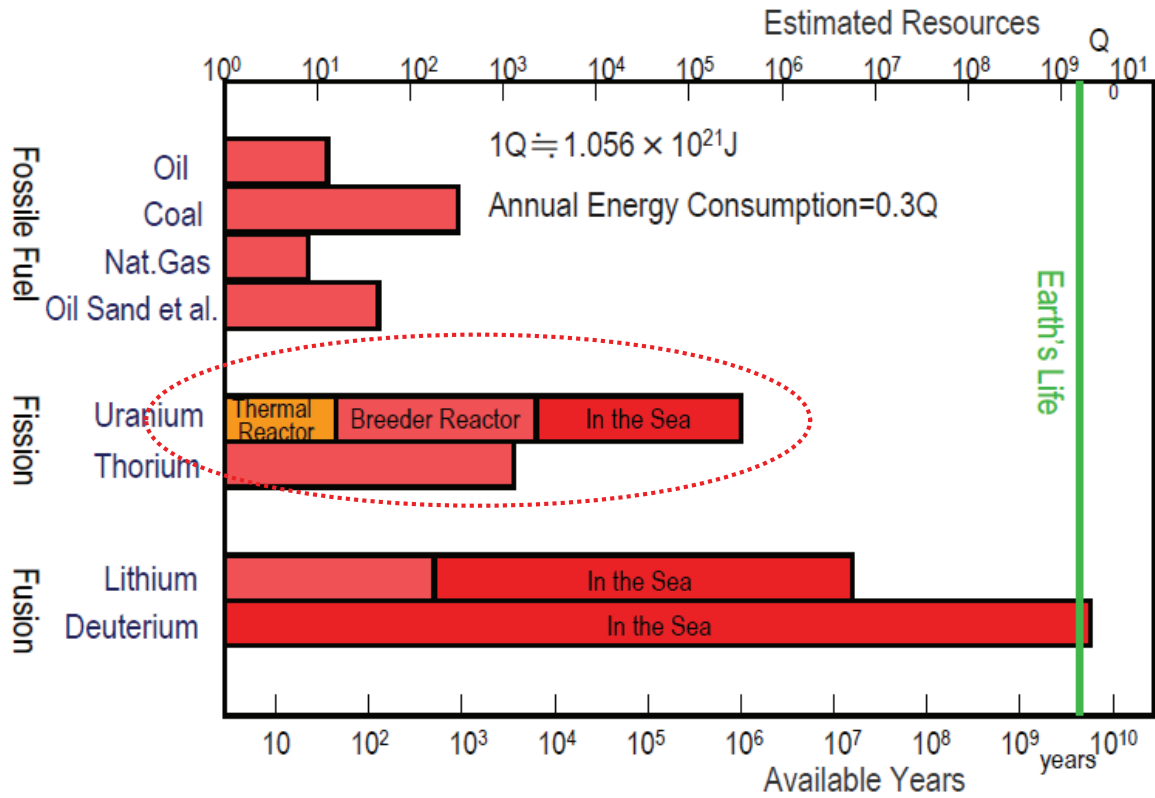


Reference : Presented paper,  
Contribution of Coal and  
Nuclear to Sustainable Energy  
Supply: Perspectives and  
Problems, President's meeting of  
G8 countries, Brazil, China,  
India and South Africa, Moscow  
2006

Possible trends for the contribution of different sources to  
total energy supply in the next centuries

2

# Estimated Energy Sources



3

# Estimated Energy Sources

## Uranium resources [Uranium 2005]

□ "Uranium 2005" by OECD/NEA and IAEA  
 Total identified 4.7 Million Ton (<USD130/Kg U)  
 Total undiscovered (Prognosticated & speculative) 10 Million Ton (<USD130/Kg U)

□ Current consumption = 68,000 Ton/year for 360GWe

- R/P with comfortable margin
- Closed fuel cycle using FR further extends this margin

	R/P (total conventional)	R/P (conventional & phosphate)
LWR	270 years	675 years
Fast Reactor	8000 years	~20,000 years

□ Seawater 4500 Million Tons

IAEA

AESJ, 27 Nov 2006

41

4

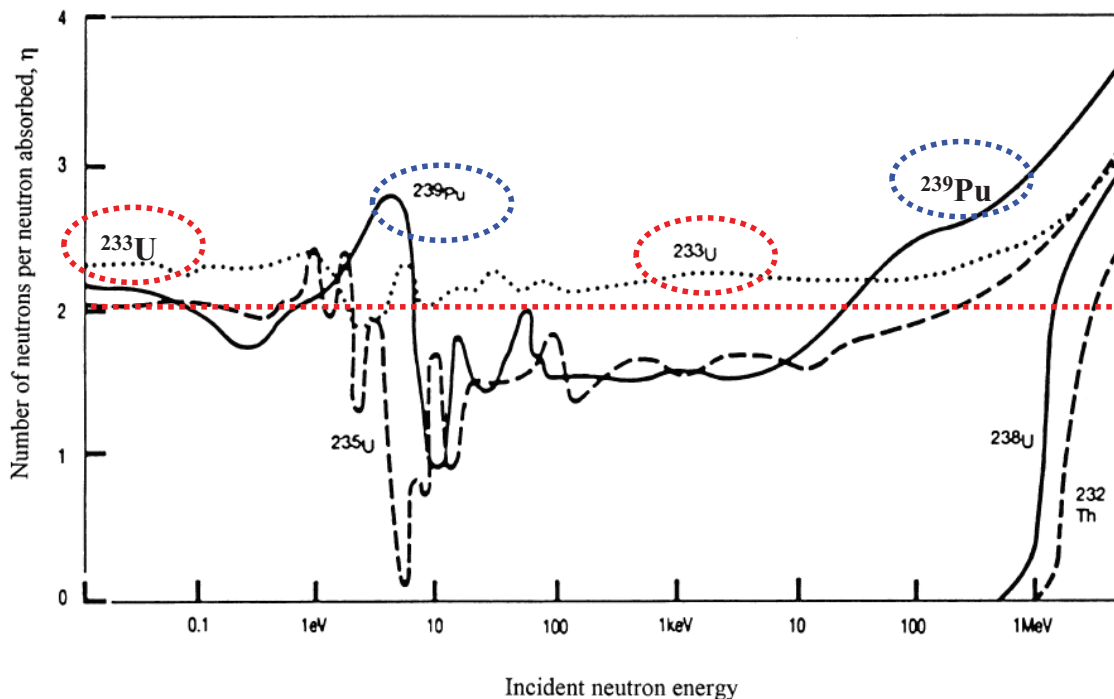
# Resources of Nuclear Fuel

Reasonably Assured Reserves (RAR) and Estimated Additional Reserves (EAR) of thorium comes from OECD/NEA, Nuclear Energy, "Trends in Nuclear Fuel Cycle", Paris, France (2001):

Country	RAR Th (tonnes)	EAR Th (tonnes)
Brazil	606,000	700,000
Turkey	380,000	500,000
India	319,000	—
United States	137,000	295,000
Norway	132,000	132,000
Greenland	54,000	32,000
Canada	45,000	128,000
Australia	19,000	—
South Africa	18,000	—
Egypt	15,000	309,000
Other Countries	505,000	—
<b>World Total</b>	<b>2,230,000</b>	<b>2,130,000</b>

5

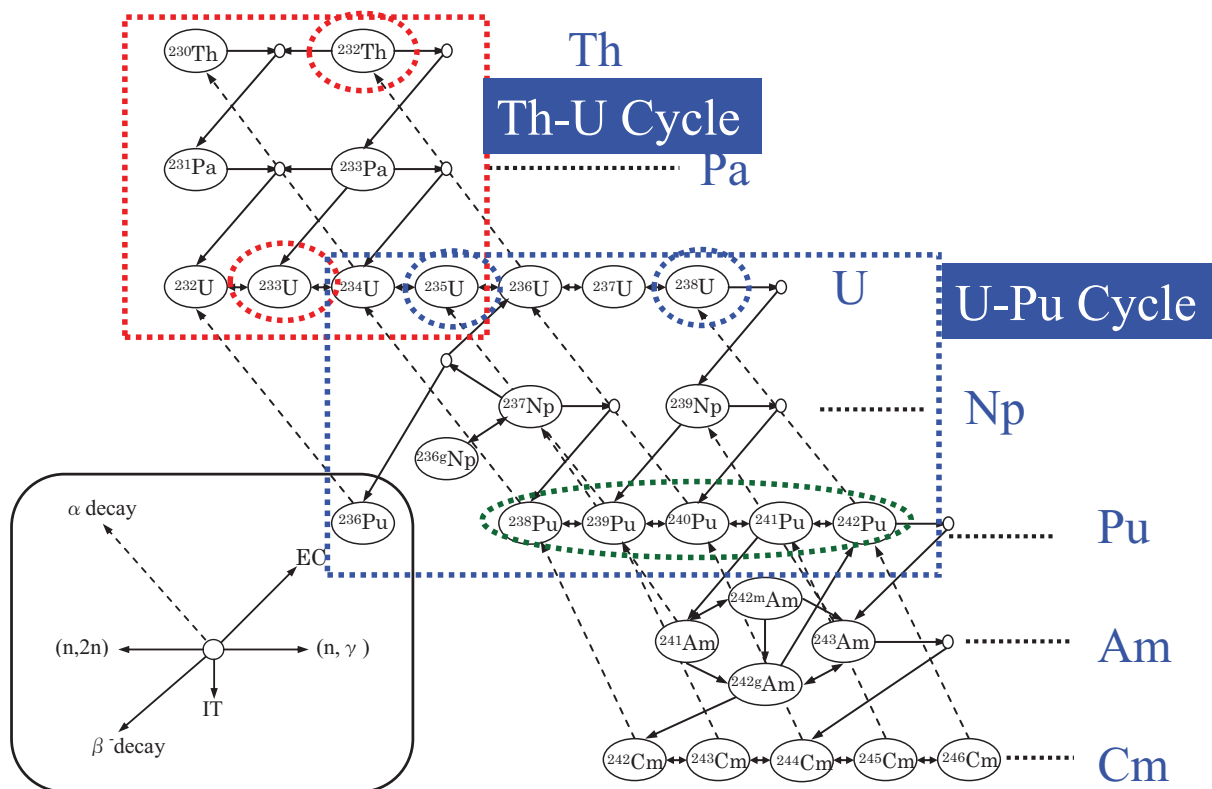
# Possible Breeding of Each Fissile Material



Neutron regeneration ratio of each nuclide as a function of neutron energy

Reference : L. Michael and G. Otto, 1998

6



7

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## Water-Cooled Thorium Breeder Reactors 水冷却トリウム増殖炉

### Content of Presentation

1. MOX fuel behavior on Water coolant reactors
2. Comparative analysis on physical properties of water coolant reactor for different fuel
3. Feasibility analysis on water-cooled breeder reactor
4. Feasibility analysis on water-cooled breeder reactor with MA doping as supply fuel
5. Core design analysis on water-cooled breeder reactor

8

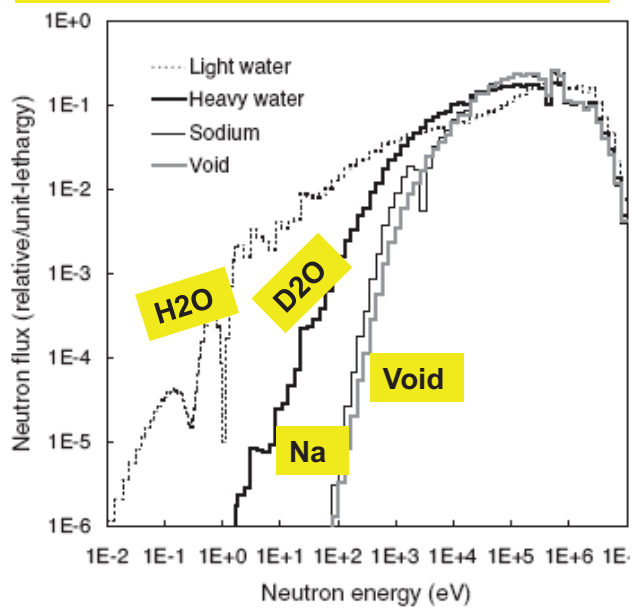
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# Water-Cooled Thorium Breeder Reactors 水冷却トリウム増殖炉

## MOX fuel properties of Water Cooled Reactors

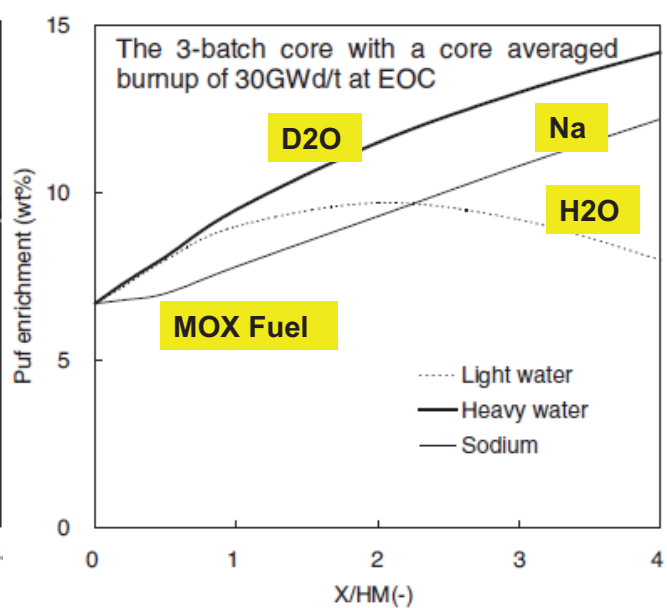
### MOX Fuel Behavior [1]

Neutron Spectrum for diff. coolants



Hard Spectrum : Void>Na>D2O>H2O

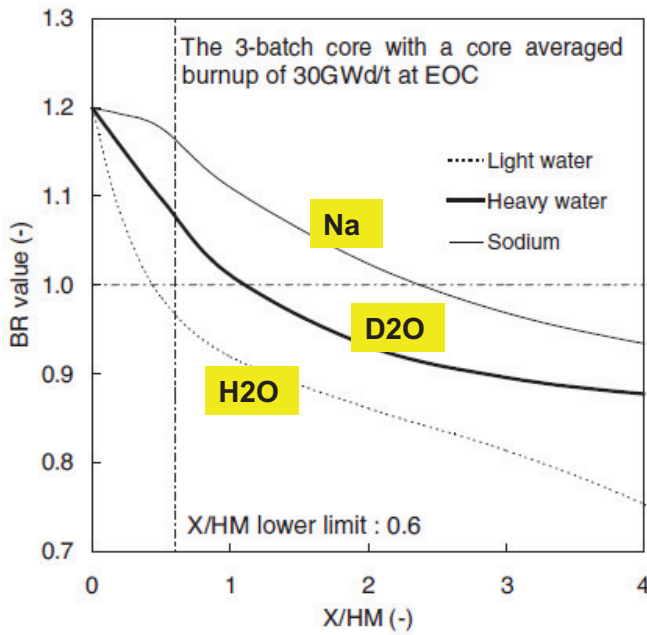
Plutonium Composition [wt %]



Fissile Content (X/HM<2):Na<H2O<D2O

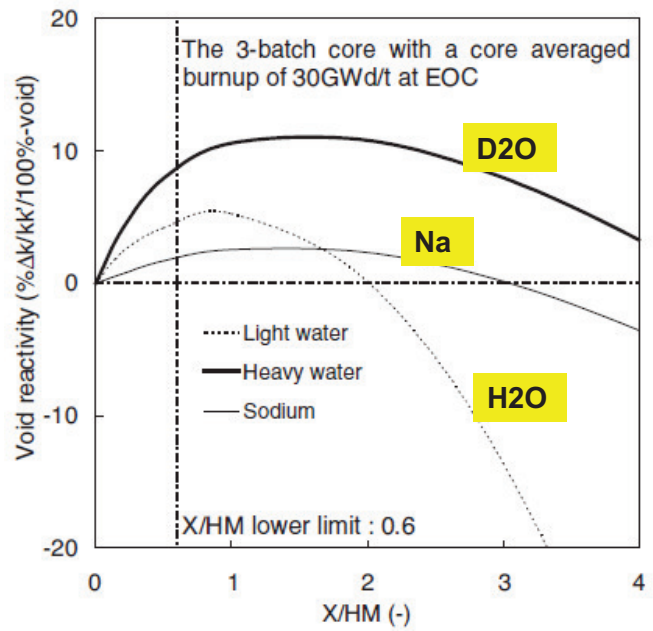
Ref : - Hibi and Sekimoto / Journal of nucl. Science and technol, Vol. 42, No. 2, p. 153-160 (2005)

## Breeding Ratio Profile



High BR : Na > D2O > H2O

## Void Reactivity Coefficient



Less Void (X/HM < 2): Na < H2O < D2O

Ref : - Hibi and Sekimoto / Journal of nucl. Science and technol, Vol. 42, No. 2, p. 153-160 (2005)

11

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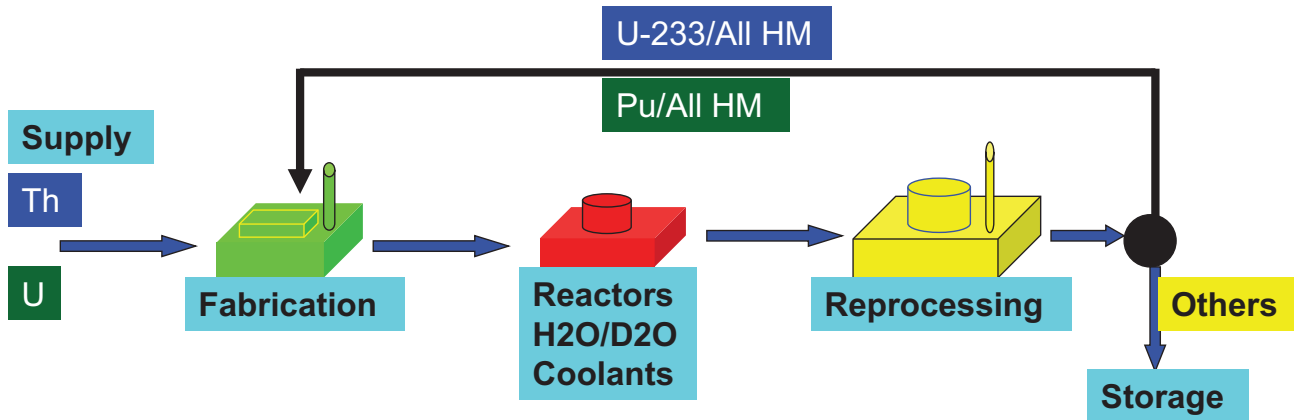
## Water-Cooled Thorium Breeder Reactors 水冷却トリウム増殖炉

# Comparative Analysis on Physical Properties of Water Cooled Reactors

# Fuel Cycle Options

Supply Fuel : Natural Uranium or Thorium

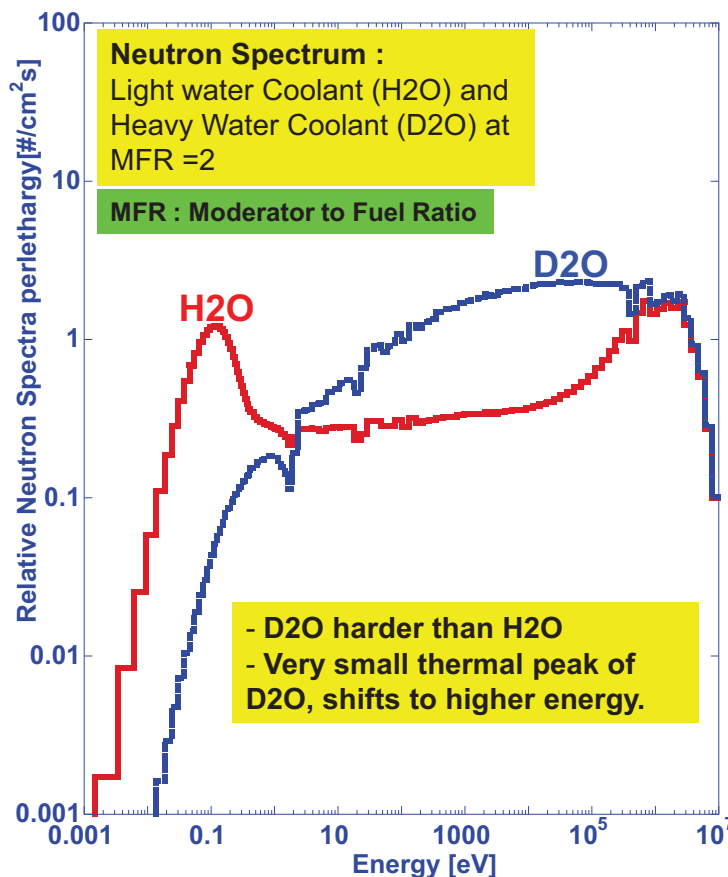
Recycled Fuel : Plutonium or U-233 or All Heavy Metals (HM)



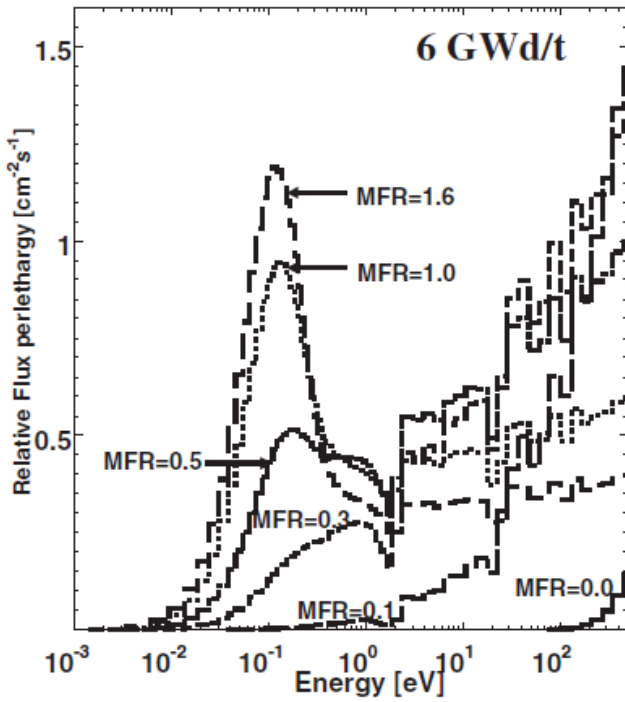
Physical Parameters : Neutron Spectrum, Eta-value

Investigated Parameters : Required Enrichment, Breeding and void reactivity coefficient

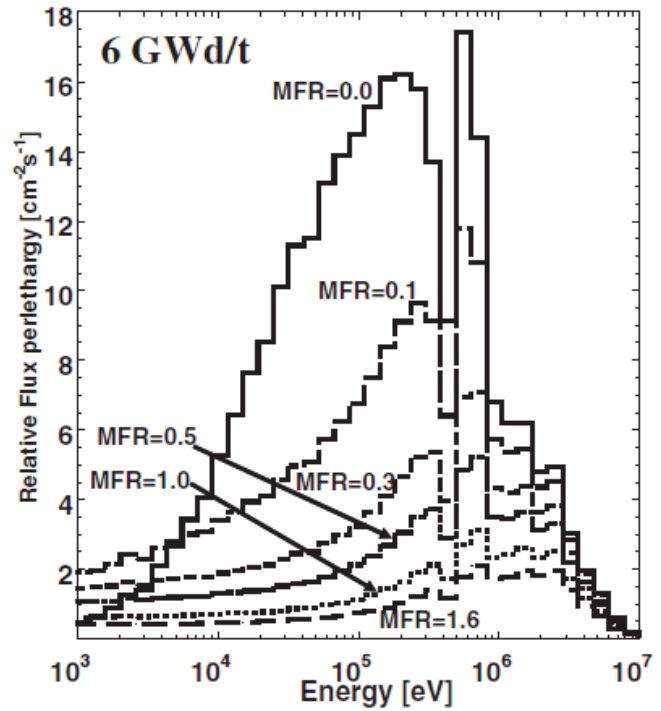
# Neutron Spectrum[2]



# Neutron Spectrum[4]



H2O coolant , MFR: 0.1 – 1.6  
→ Low energy region < 1 keV.

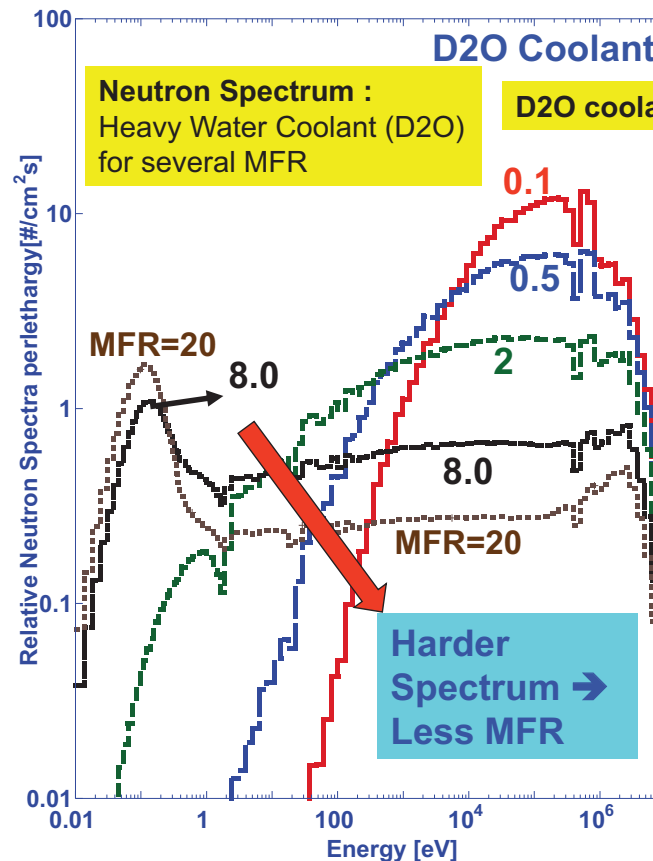


H2O coolant  
→ High energy region > 1 keV.

Ref : - S. Permana et al. / Journal of nucl. Science and technol, Vol. 44, No. 7, p. 946–957 (2007) 15

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# Neutron Spectrum[4]



Neutron Spectrum :  
Heavy Water Coolant (D2O)  
for several MFR

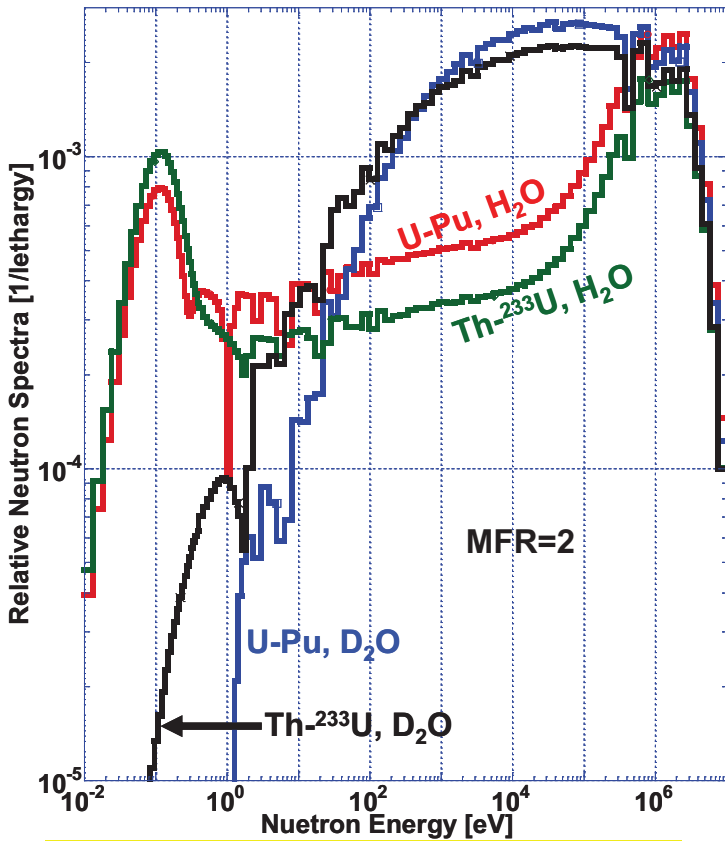
D2O coolant : MFR = 0.1 - 20

Harder  
Spectrum →  
Less MFR

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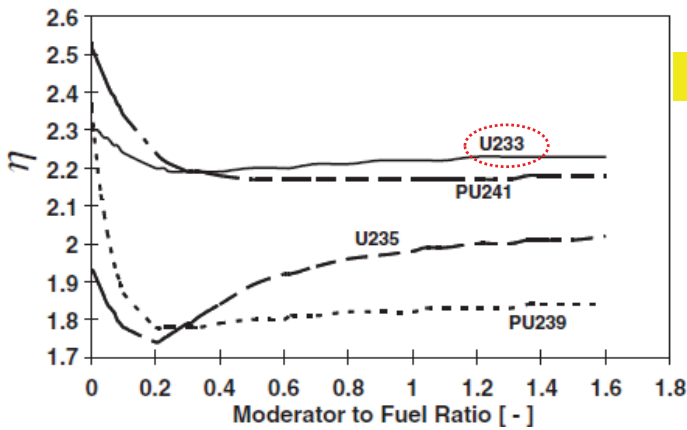
# Neutron Spectrum[3]



Thorium fuel shows softer than U-Pu fuel for both water coolants

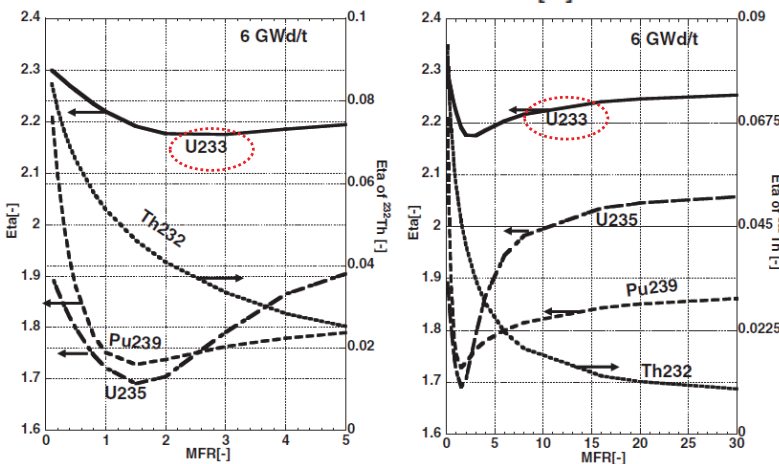
H2O and D2O Coolants for different fuels

# Eta Value [1]



H2O coolant, MFR : 0 – 1.6

Eta value of U-233 → superior than other fissile materials

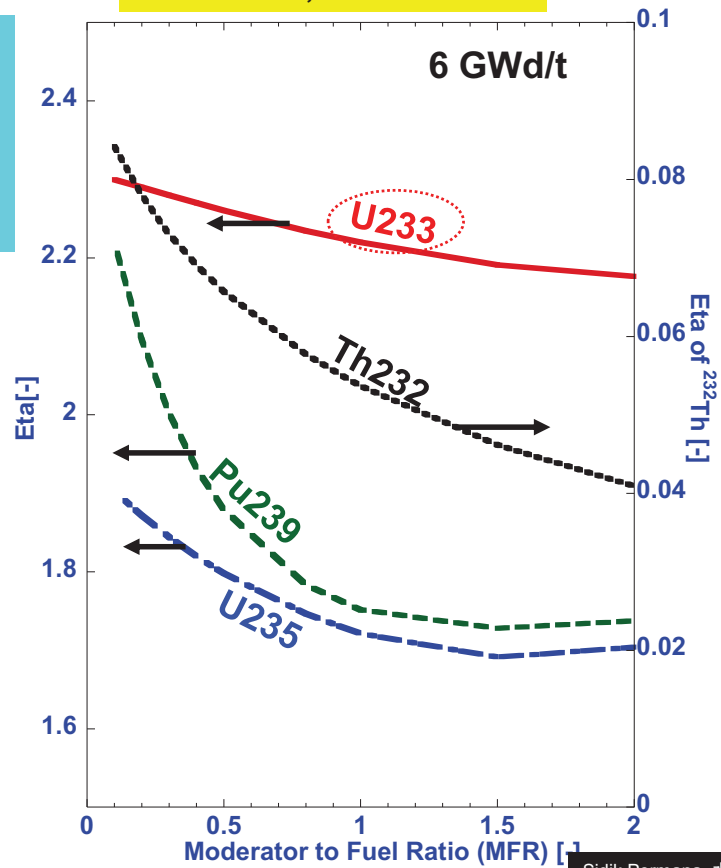


D2O coolant, MFR : 0 – 30

# Eta Value [2]

Eta value of U-233 → superior than other fissile materials and almost constant along the MFR

D2O coolant, MFR : 0.1 – 2

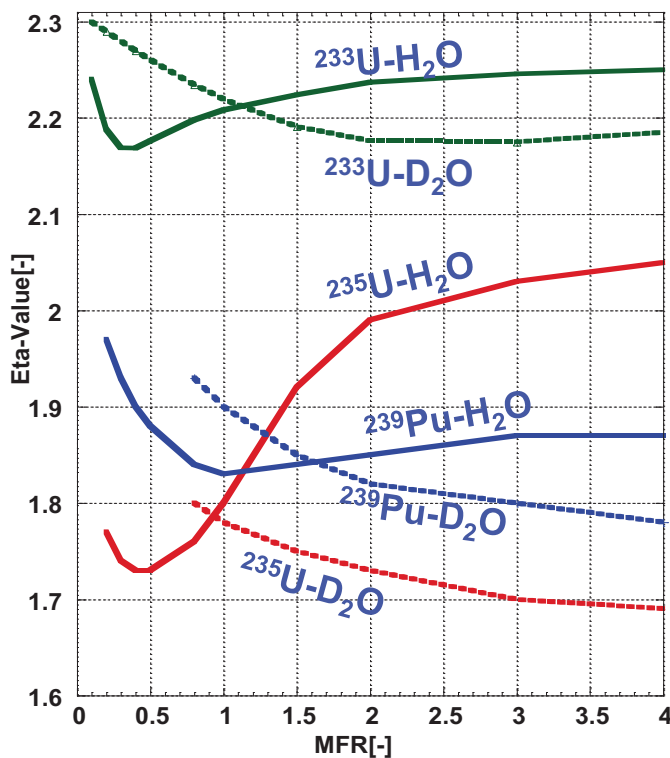


19

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# Eta Value [3]

Eta value of U-233 → superior than other fissile materials along the MFR

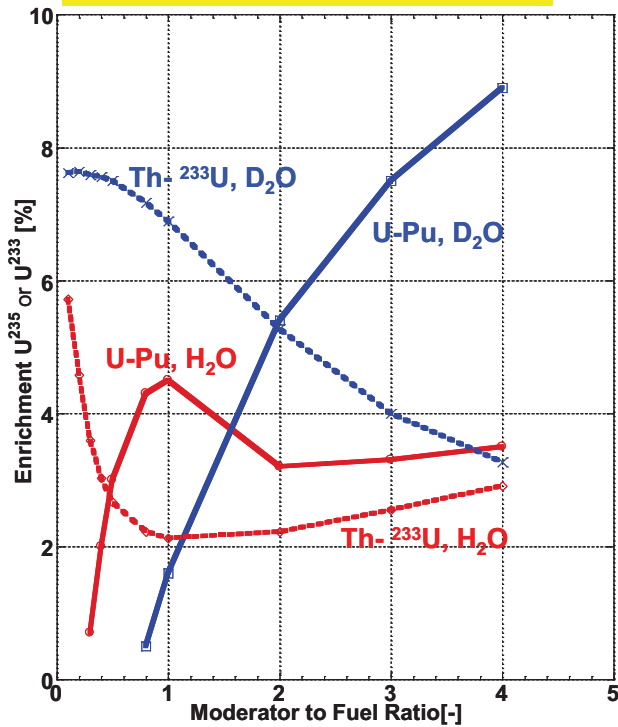


H2O and D2O Coolants for different fuels

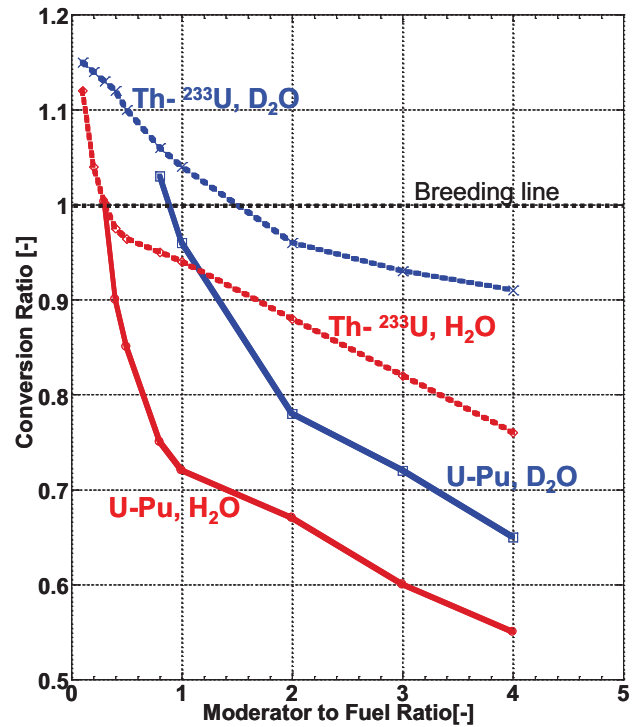
20

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## Required Fissile Content

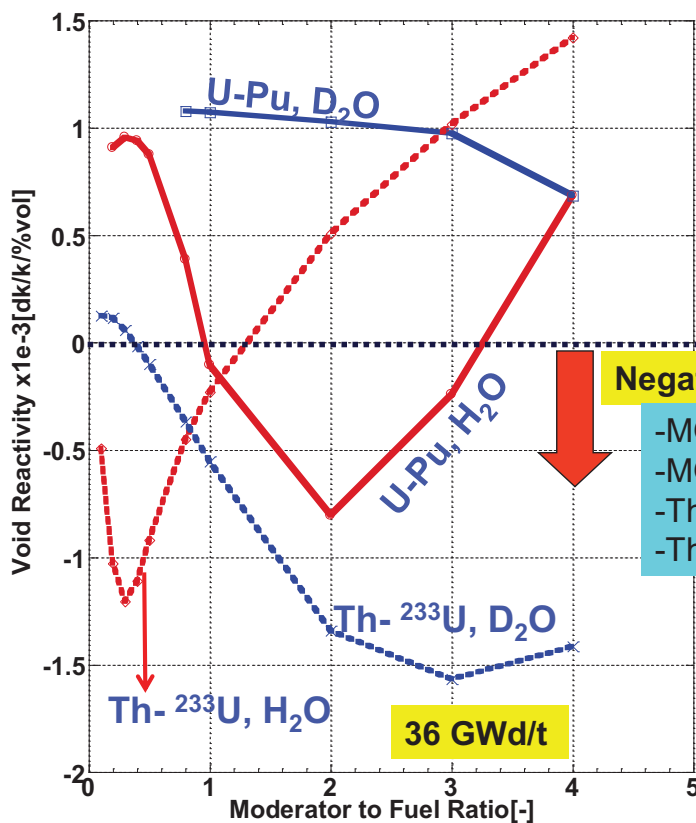


## Conversion Ratio



H<sub>2</sub>O and D<sub>2</sub>O Coolants for different fuels

# Void Reactivity Coefficient



## Negative Void Coefficient

- MOX\_D2O : Always Positive
- MOX\_H2O : Negative (1 < MFR < 3.4)
- Th\_U233\_D2O : Negative for MFR > 0.4
- Th\_U233\_H2O : Negative for MFR < 1.4

## Water-Cooled Thorium Breeder Reactors 水冷却トリウム増殖炉

# Feasibility Analysis on Water-Cooled Breeder Reactor

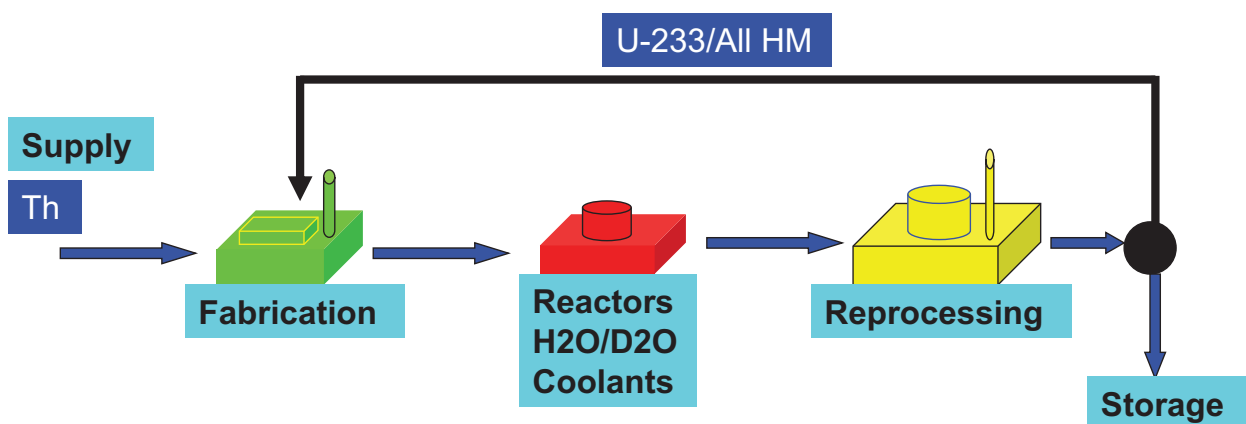
23

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## Fuel Cycle Options

Supply Fuel : Thorium

Recycled Fuel : U-233 or All Heavy Metals (HM)



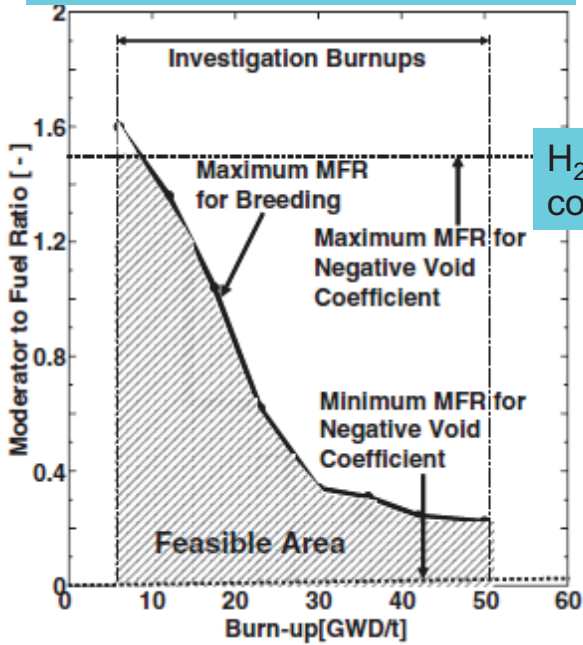
Physical Parameters : Neutron Spectrum, Eta-value

Investigated Parameters : Required Enrichment, Breeding and void reactivity coefficient

24

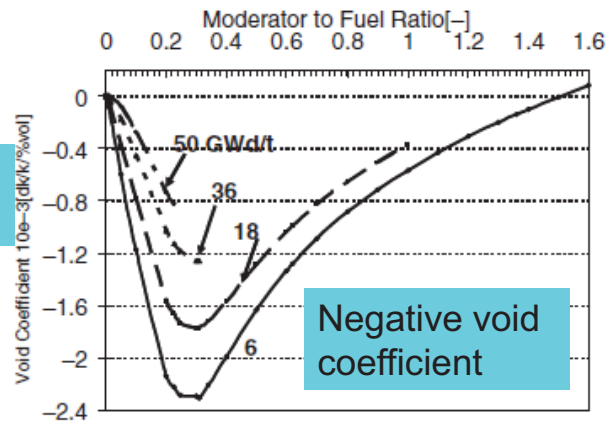
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## Feasible area of breeding and negative void coefficient



H<sub>2</sub>O coolant

## Void coefficient profile



Negative void coefficient

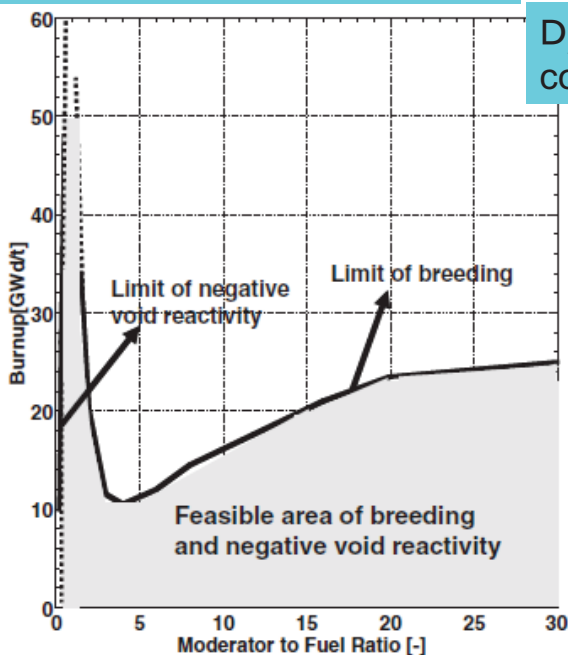
Light water coolant → Shows A feasible design area for breeding and negative void reactivity coefficient

Ref : - S. Permana et al. / Journal of nucl. Science and technol, Vol. 44, No. 7, p. 946–957 (2007)  
- Global, 2007

25

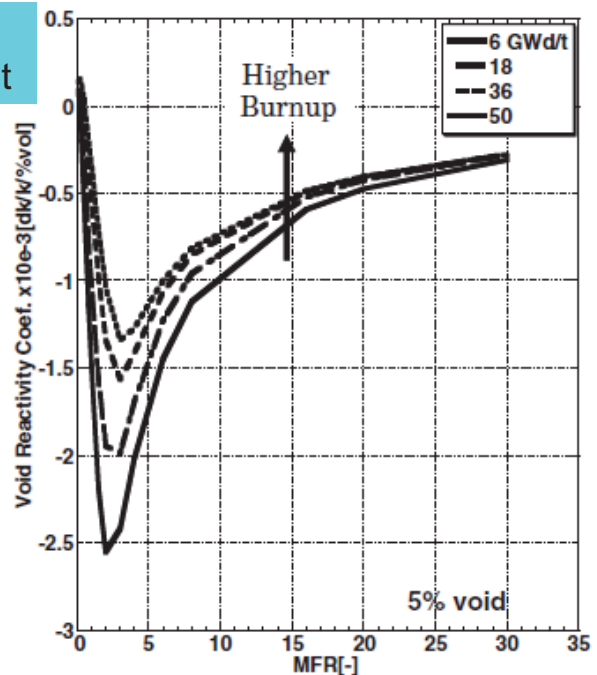
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## A feasible design of breeding and negative void coefficient



D<sub>2</sub>O coolant

## Void coefficient Profile

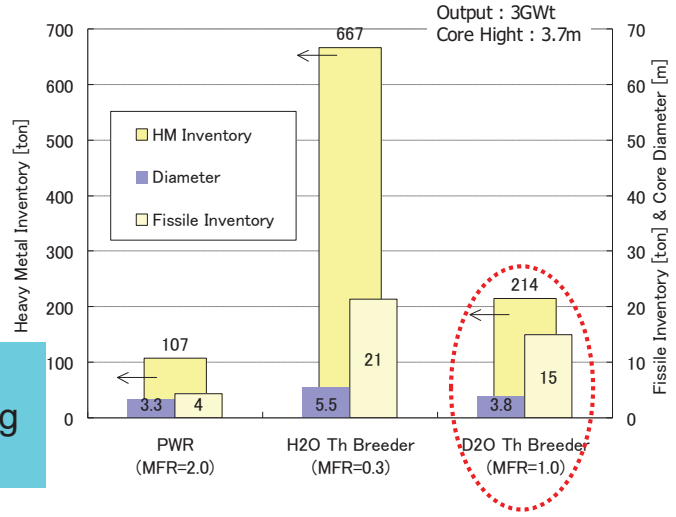
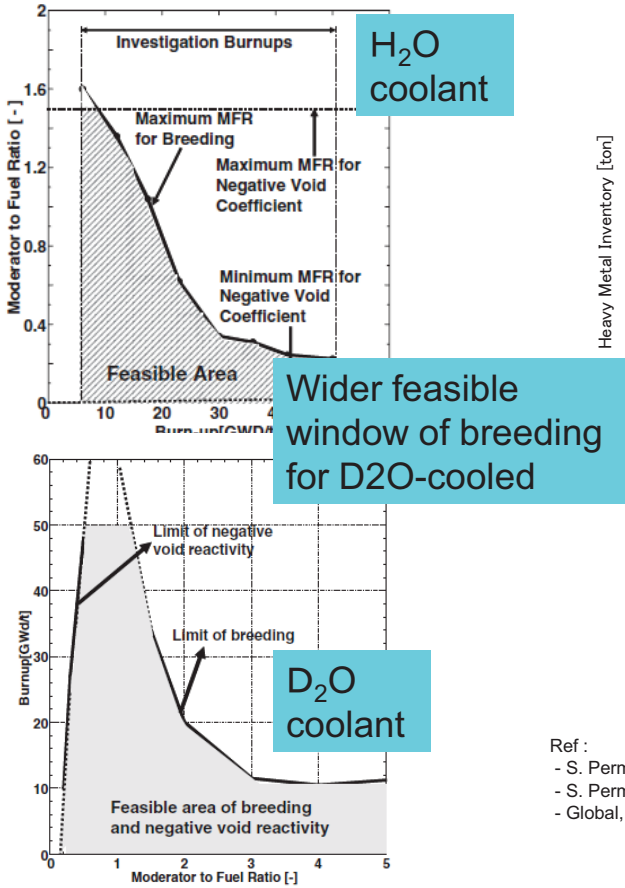


Ref : - S. Permana et al. / Journal of nucl. Science and technol, Vol. 45, No. 7, p. 589–600 (2008)  
- Global, 2007

26

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# Comparative H<sub>2</sub>O and D<sub>2</sub>O Coolants

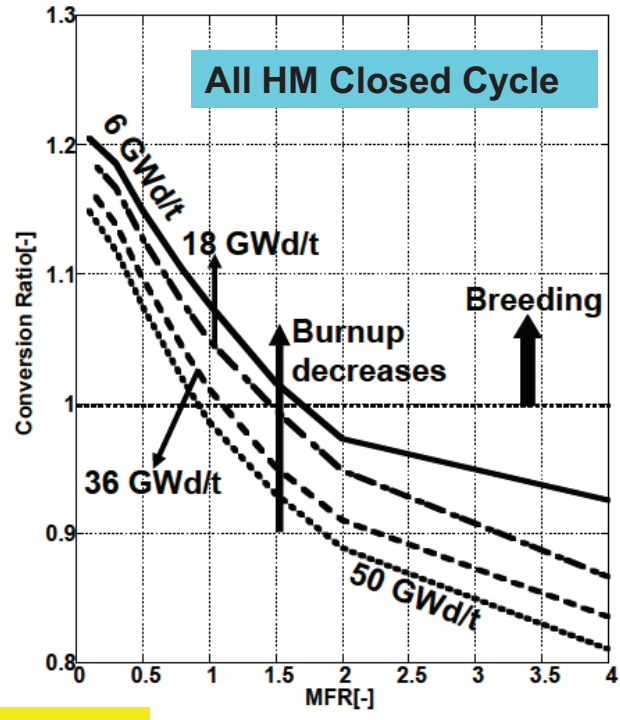
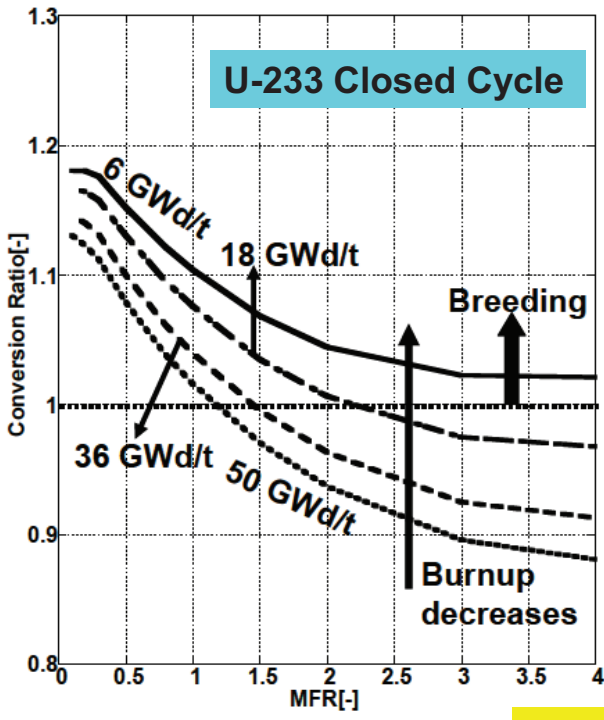


**D<sub>2</sub>O-cooled breeder reactor**

- MFR=1
- Pellet power density of 140W/cc
- Burn-up of 50 GWd/t.

Ref :  
- S. Permana et al. / Journal of nucl. Science and technol, Vol. 45, No. 7, p. 589-600 (2008)  
- S. Permana et al. / Journal of nucl. Science and technol, Vol. 44, No. 7, p. 946-957 (2007)  
- Global, 2007

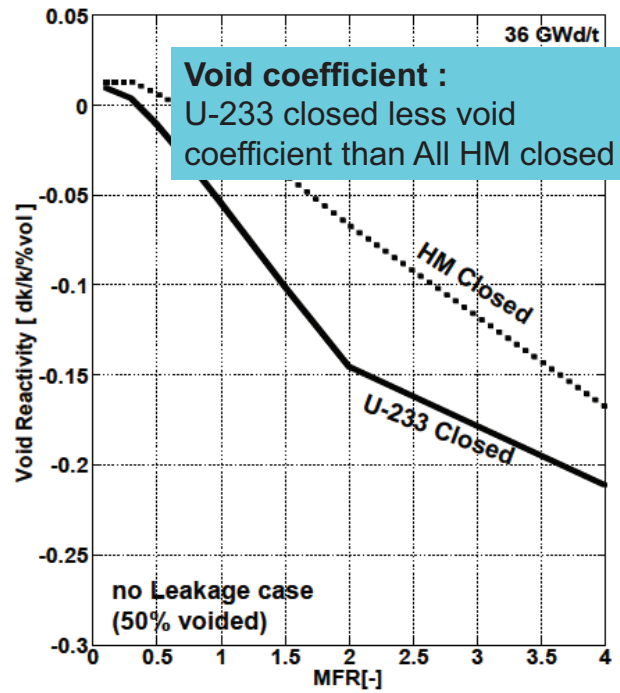
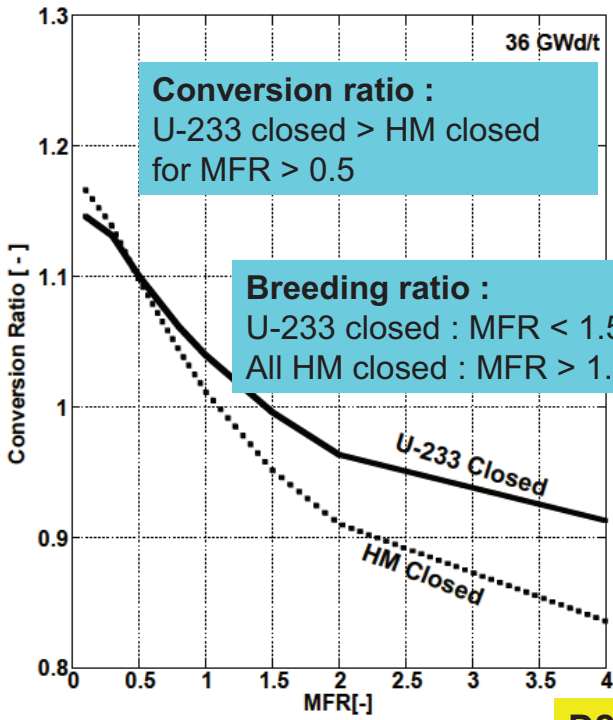
# Comparative U-233 and All HM closed Cycle



**D<sub>2</sub>O Coolant**

Ref :  
- S. Permana et al. / Annals of Nuclear Energy, Accepted, 2010

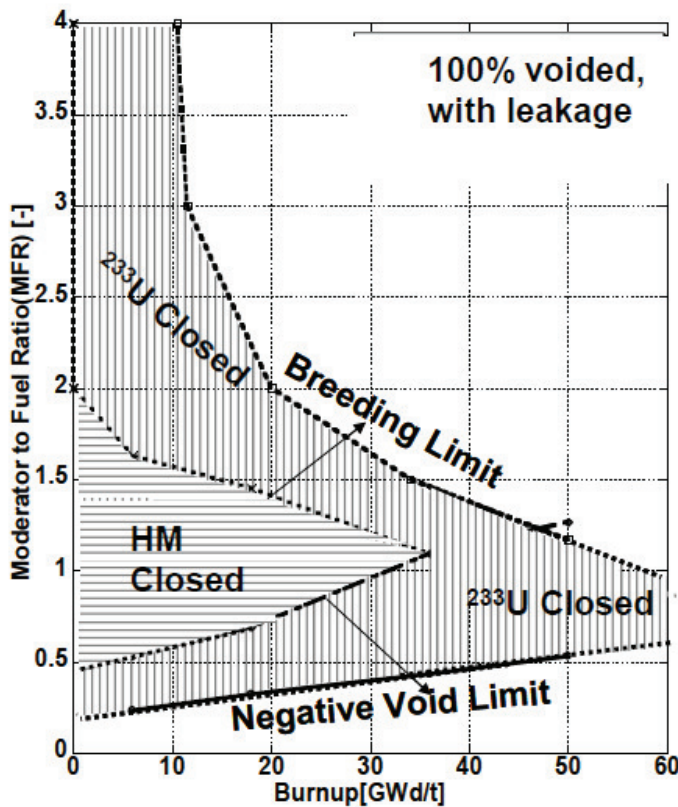
# Comparative U-233 and All HM closed Cycle



## D2O Coolant

Ref :  
- S. Permana et al. / Annals of Nuclear Energy, Accepted, 2010

# Comparative U-233 and All HM closed Cycle



Heavy water coolant for both U-233 only recycling and All HM recycling options → Shows A feasible design area for breeding and negative void reactivity coefficient

U-233 only recycling case obtains wider feasible design area for breeding and negative void reactivity coefficient than All HM closed cycle.

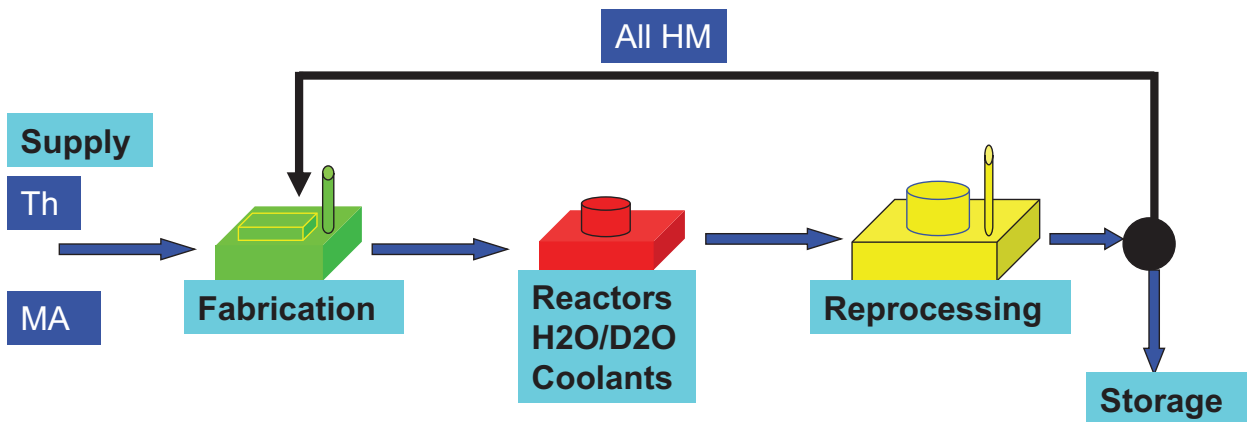
Ref :  
- S. Permana et al. / Annals of Nuclear Energy, Accepted, 2010

# Water-Cooled Thorium Breeder Reactors 水冷却トリウム増殖炉

## Feasibility Analysis on Water-Cooled Breeder Reactor with MA doping

### Fuel Cycle Options

Supply Fuel : Thorium  
Recycled Fuel : U-233 or All Heavy Metals (HM)

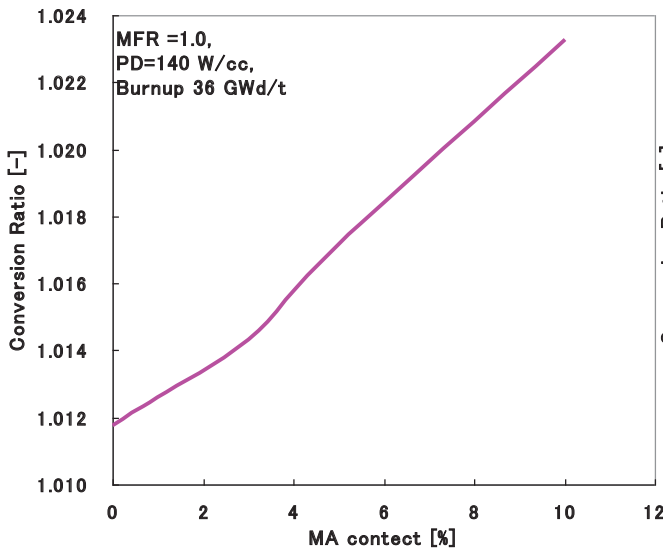


Investigated Parameters : Required Enrichment, Breeding and void reactivity coefficient



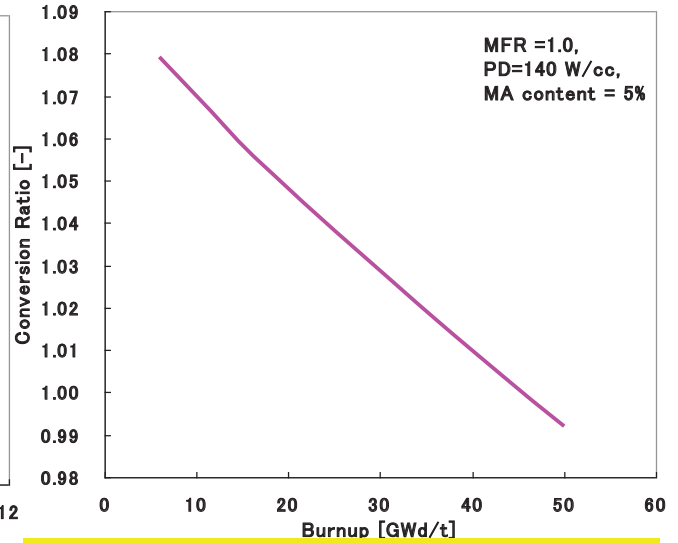
# Conversion Ratio

### Effect of MA content (%)



By doped MA, the breeding capabilities are improved. Higher breeding for Higher MA doped.

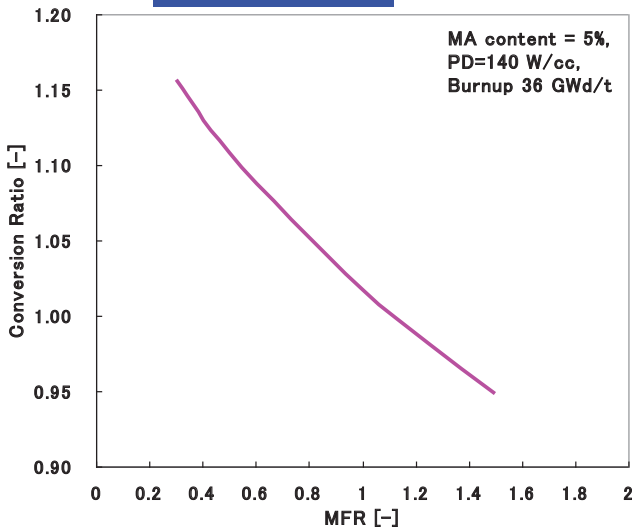
### Effect of Burnup



- Conversion ratio monotonically decreases with increasing burnup.  
 - Breeding can be achieved for burnup < 45 GWd/t.

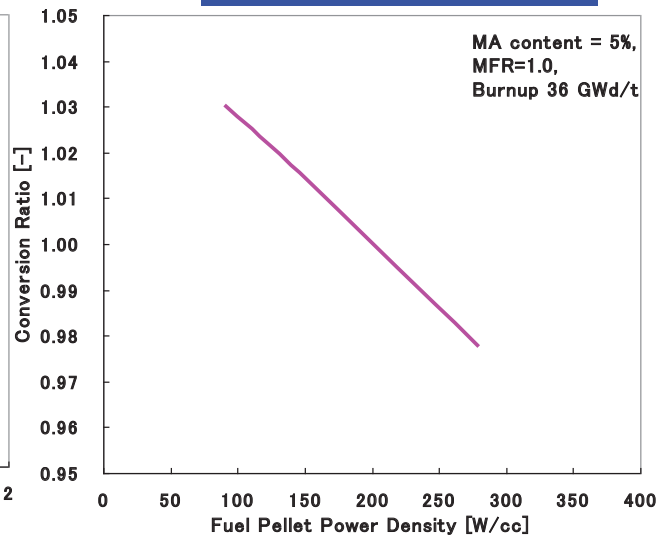
# Conversion Ratio

### Effect of MFR



- Breeding capability monotonically decreases with increasing MFR.  
 - Breeding can be achieved for MFR < 1.1

### Effect of Power Density



- Breeding capability monotonically increases with decreasing power density (PD) of fuel pellet.  
 - Breeding can be achieved for fuel pellet PD ≤ 200 W/cc.

## Water-Cooled Thorium Breeder Reactors 水冷却トリウム増殖炉

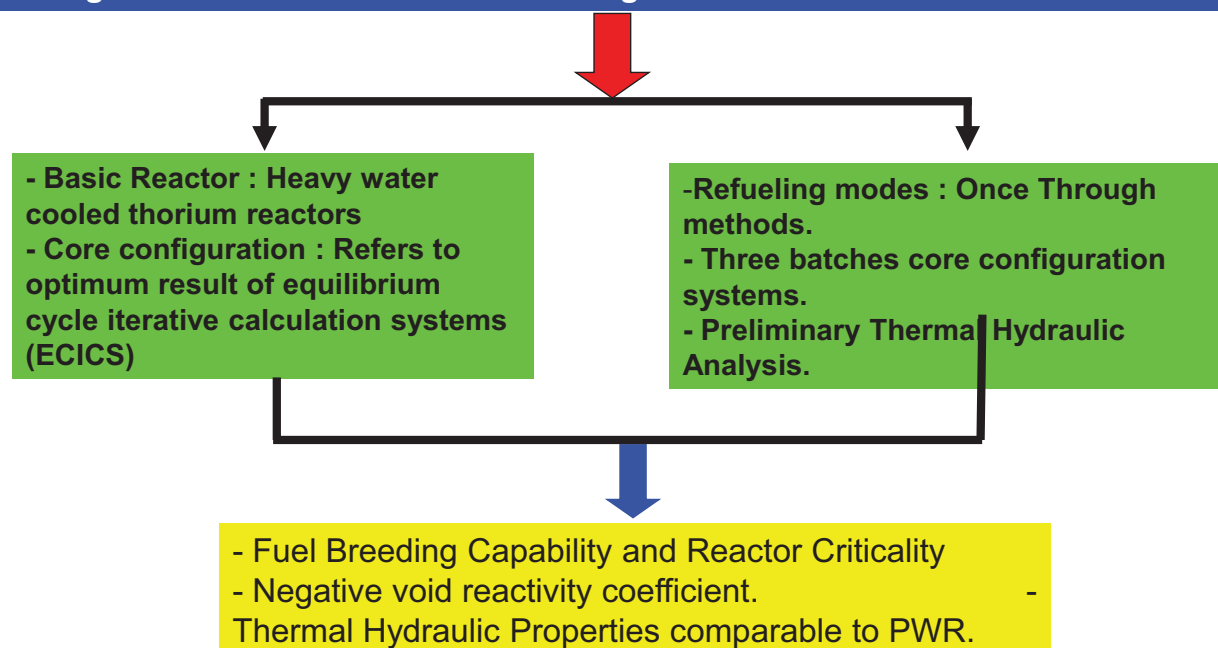
# Core Design Analysis on Water-Cooled Breeder Reactor

35

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## Objectives and Evaluation

*Evaluate the reactor core performances and fuel management by using core burnup of SRAC COREBN calculations which adopted 2-dimensional hexagonal model as the core fuel configuration.*



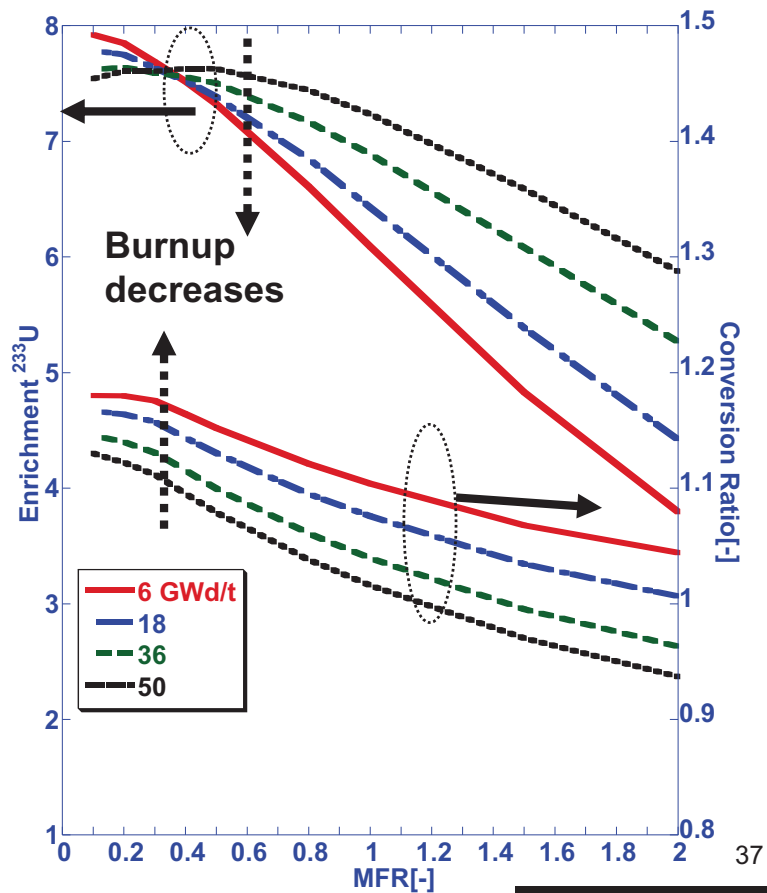
36

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# Required enrichment and Conversion ratio

High burnup → High required enrichment or fissile content, except for very low MFR with less moderator

High burnup → less conversion ratio (higher consumption ratio of fissile)

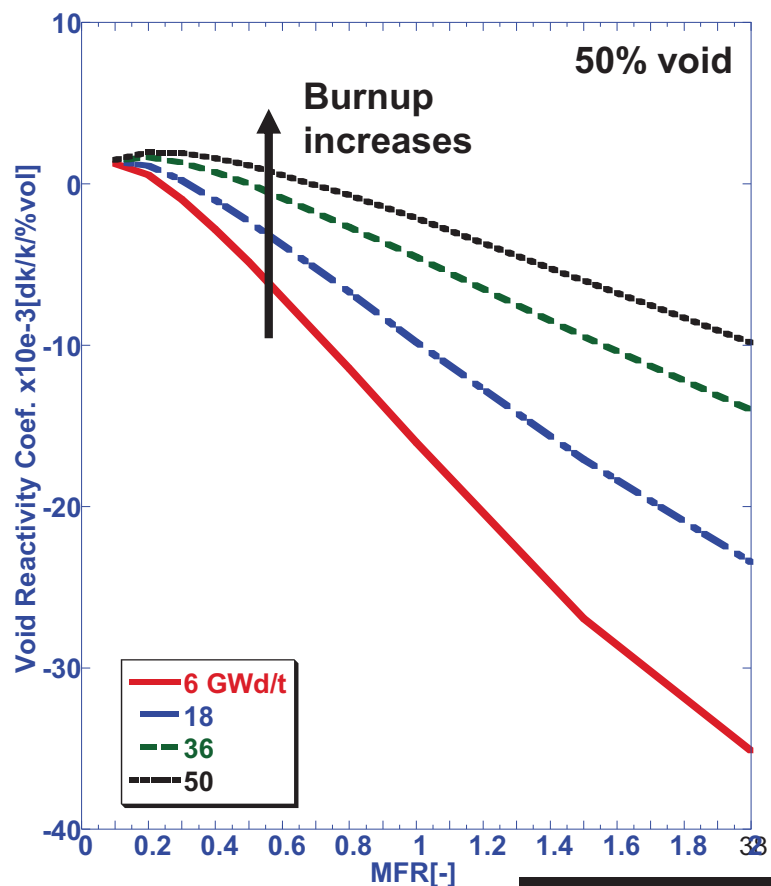


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# Void Reactivity Coefficient

High burnup → Less void reactivity coefficient or becomes positive void.

High MFR → High Void reactivity coefficient

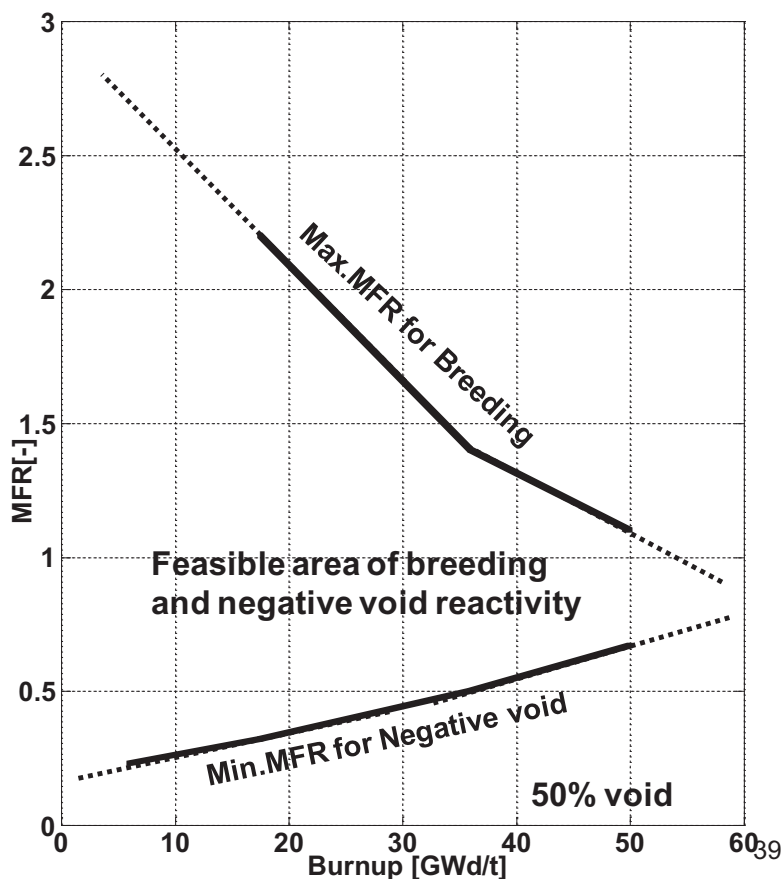


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# Feasible Breeding Area

High burnup → Narrow feasible area of breeding and negative void coefficient

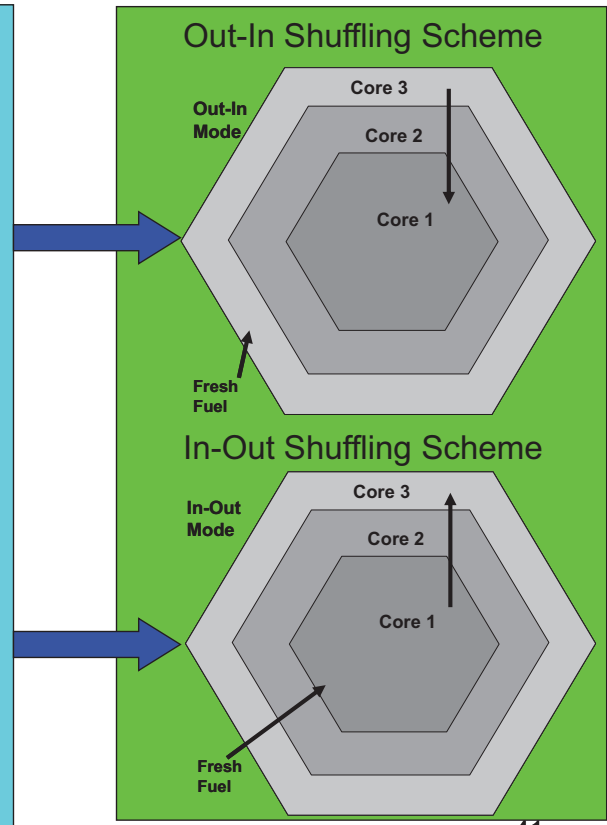
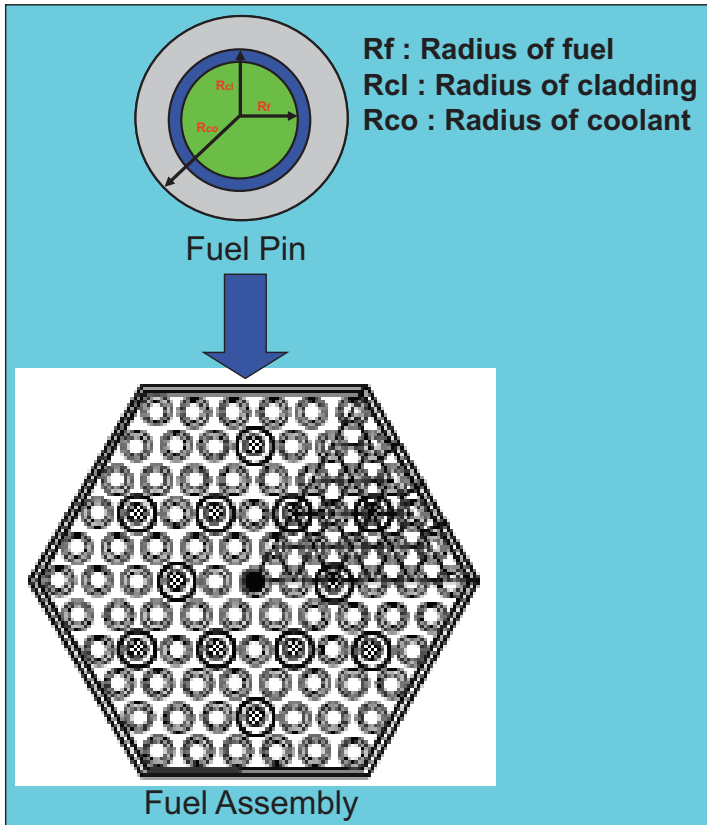
Less MFR → preferable to have better breeding, however, its limited by negative void reactivity limitation



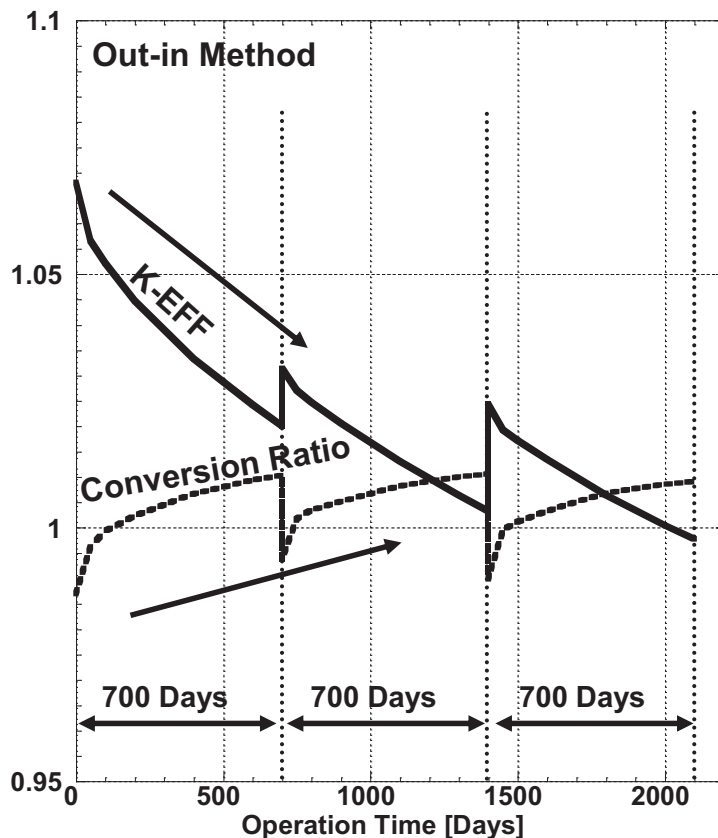
# Basic Parameters

Parameters		Unit
Power	3411	MWt
Core Height (no reflector)	370	cm
Core Radius	179	cm
Reflector width	24	cm
Fuel pellet Diameter	1.31	cm
Fuel Pin Diameter	1.45	cm
MFR (without cladding)	1	-
Pin Pitch Gap	0.4	cm
Pin Pitch	1.86	cm
P/D	1.282	-
U-233 Enrichment	6.8	%
Cycle Length	700	Days
Achievable burnup	38	GWd/t
Refueling Scheme	3	batch

# Calculation Schemes



# Criticality and Breeding Profiles



Cycle Length : 700 Days  
 Fuel Core Batches : 3 Batches

Criticality (K-Eff) : Decreases with Reactor Operation Time

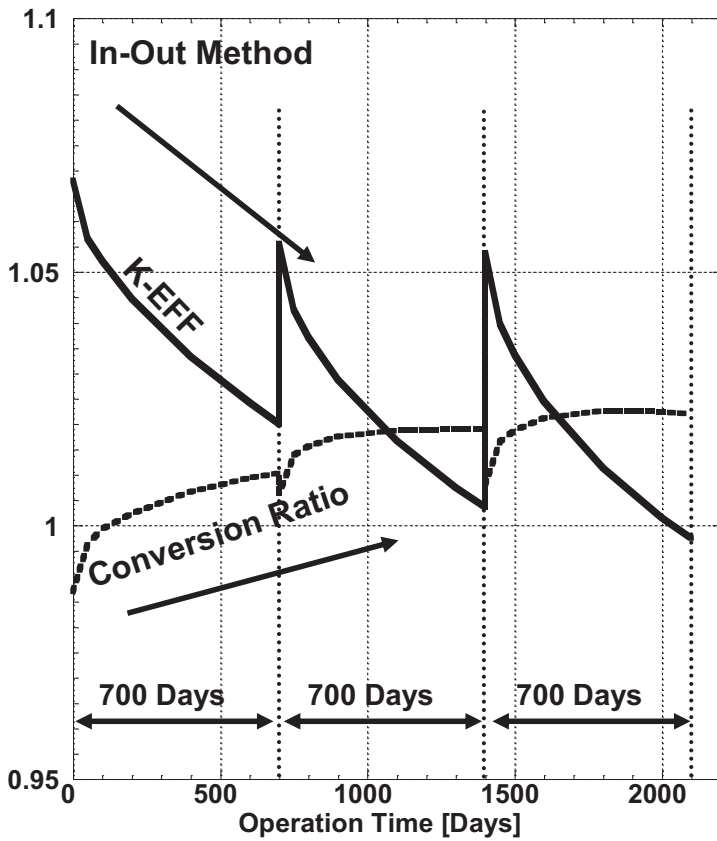
Breeding (Conversion Ratio):  
 Increases with Operation Time

At BOC : Breeding  $\rightarrow$  less than unity  
 At EOC : Breeding  $\rightarrow$  High than unity

Achievable Discharged Fuel Burnup:  
 More than 33 GWd/t

Out In Method :  
 $\rightarrow$  Less criticality for next recycling step  
 $\rightarrow$  Conversion ratio starts from less than unity at BOC and reaches higher than unity at EOC.  
 $\rightarrow$  It confirmed breeding can be achieved

# Criticality and Breeding Profiles



Cycle Length : 700 Days  
Fuel Core Batches : 3 Batches

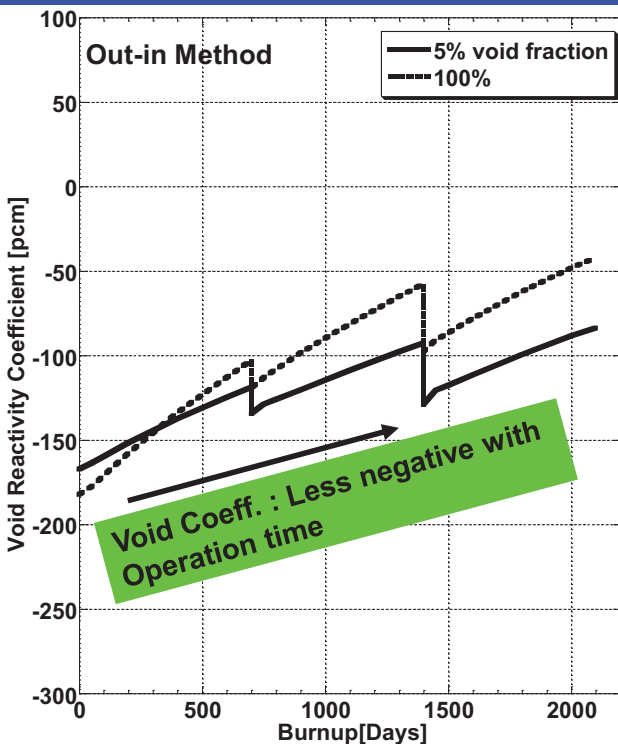
Criticality (K-Eff) : Decreases with Reactor Operation Time

Breeding (Conversion Ratio): Increases with Operation Time

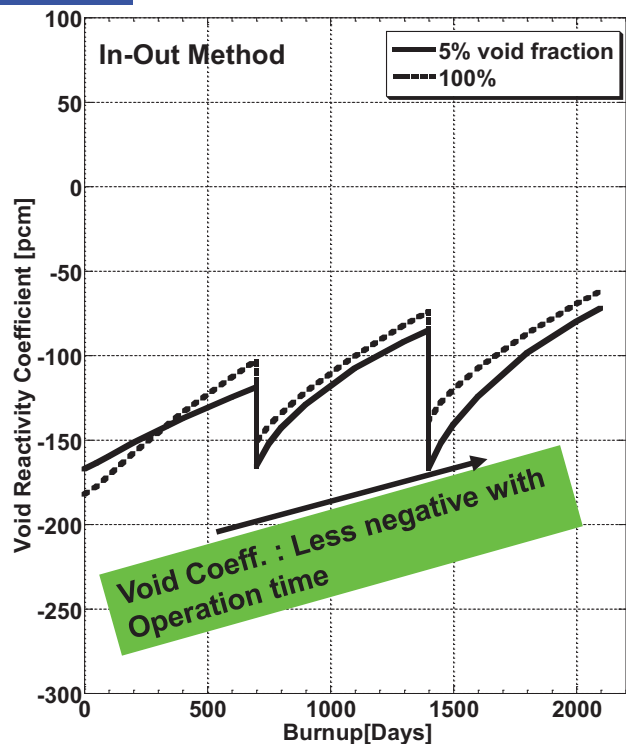
Out In Method :  
→ It confirmed breeding can be achieved

Breeding (Conversion Ratio):  
In-Out Method : 1.01  
Out-In Method : 1.02

# Void Reactivity Coefficient

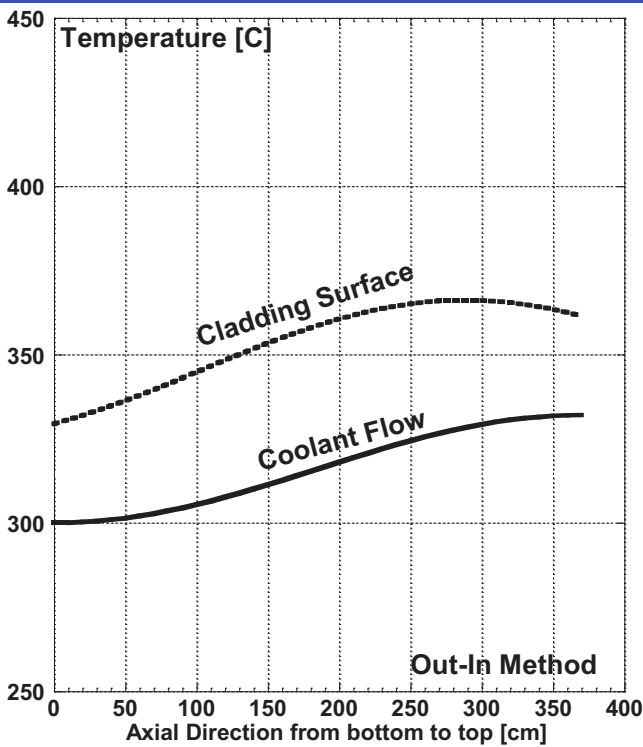


Void reactivity coefficient :  
→ Always negative during reactor operation  
→ Higher void fraction : less negative at EOC

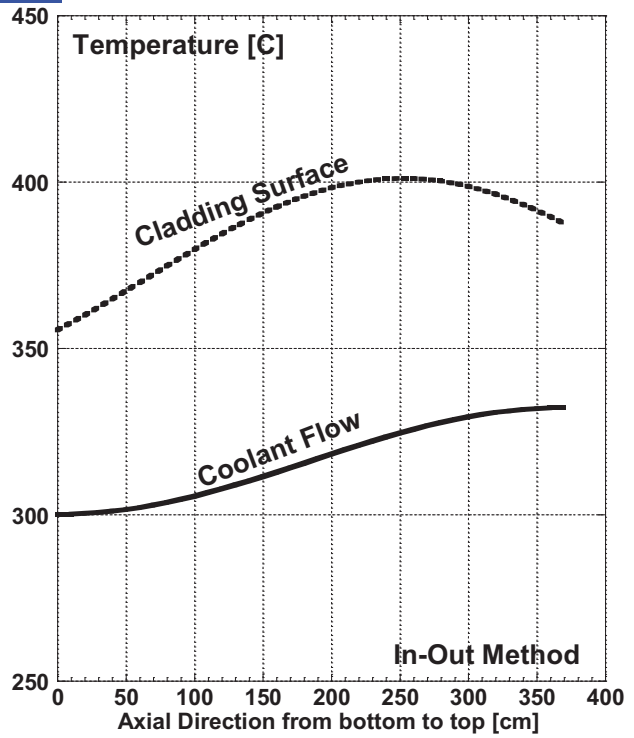


Void reactivity coefficient :  
→ Voided fraction effect : low for out-in method and higher for in-out method

# Temperature Distribution



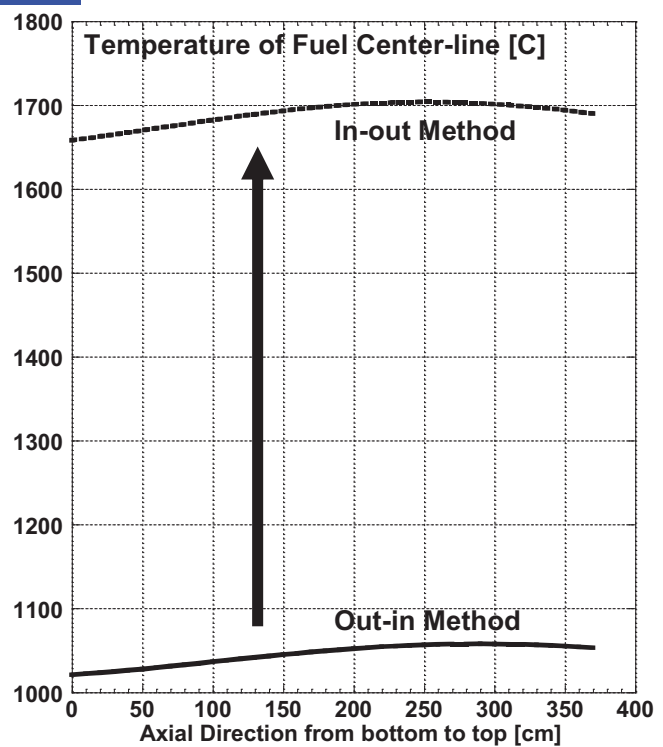
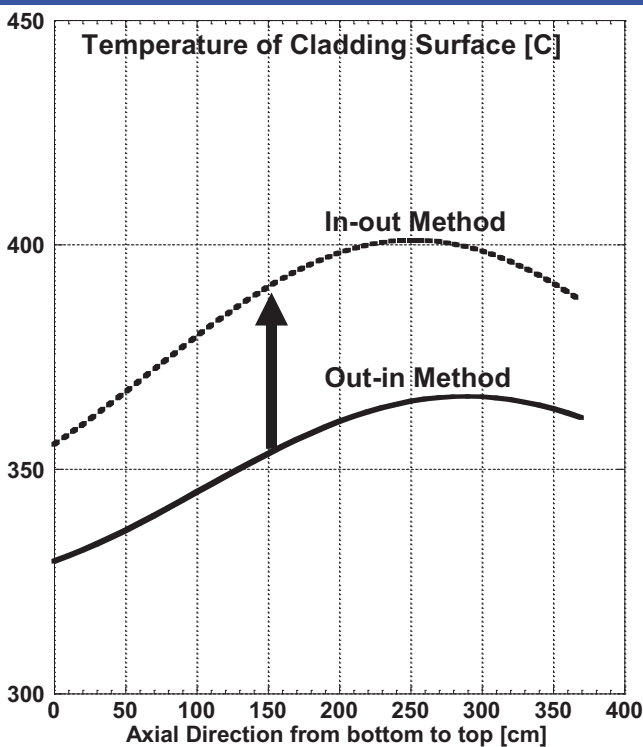
Temperature :  
→ Maximum Temp. cladding surface : Out-In : Less 400 C, In-out : reaches 400 C



Temperature:  
→ Out-in method : Relatively Higher temperature than In-out method

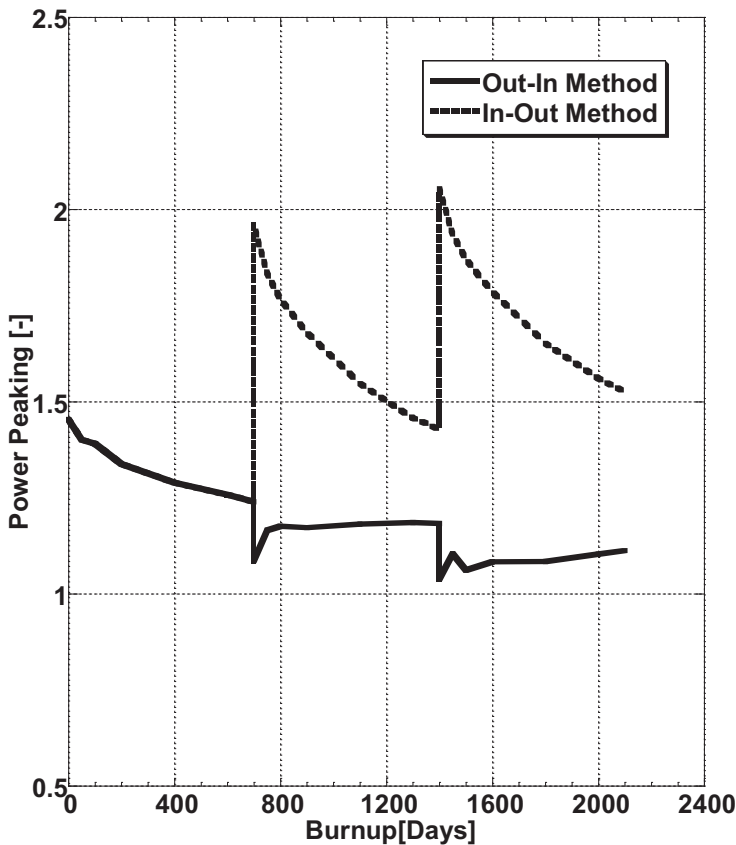
45

# Temperature Distribution



46

# Power Peaking Profile



**Power peaking** : Ratio of maximum power density to the average power density

- Out-In Method : decreases for the next recycling step

- In-Out Method : increases for next recycling step

- Out-in method : less than 1.5

- In-Out Method : reaches more than 2

Power peaking profile shows the maximum different of power at a certain location to the average total power distribution.

# Thermal Hydraulic Properties

Parameters		Unit	Thermal hydraulic parameter		Unit
Tinlet	300	°C	Mean flow velocity	4.14	m/s
Toutlet	332	°C	Reynolds number	2.80E+04	
Average Thermal Conductivity of TH	2.75	W/m K	Prandtl number	10.94	-
Average Thermal Conductivity of Zr-	10.7	W/m K	Heat Transfer	2.85E+04	W/m <sup>2</sup> K
Thermal Conductivity of Heavy water	0.483	W/m K	Fanning Friction	6.11E-03	
Specific heat capacity of Heavy water	4228	J/Kg K	Friction Pressure drop	0.47	bar
Fuel Area	1.66E-04	m <sup>2</sup>	Fuel Temperature Drop	526	°C
Volume of Fuel	6.12E-04	m <sup>3</sup>	Total Temperature drop	679	°C
Coolant Area	1.08E-04	m <sup>2</sup>	Maximum Coolant Temperature	332	°C
Max Power density of Core	1.10E+08	W/m <sup>3</sup>	Maximum Fuel Temperature	1058	°C
Fluid Density	720	Kg/m <sup>3</sup>			
P/D	1.28	-			
Hydraulic Diameter	0.0118	m			
Heat Flux clad surface	4.07E+05	W/m <sup>2</sup>			

## Out-in Method



Parameters		Unit	Thermal hydraulic parameter		Unit
Tinlet	300	°C	Mean flow velocity	7.79	m/s
Toutlet	332	°C	Reynolds number	5.28E+04	
Average Thermal Conductivity of TH	2.75	W/m K	Prandtl number	10.94	-
Average Thermal Conductivity of Zr-	10.7	W/m K	Heat Transfer	5.38E+04	W/m <sup>2</sup> K
Thermal Conductivity of Heavy water	0.483	W/m K	Fanning Friction	5.22E-03	
Specific heat capacity of Heavy water	4228	J/Kg K	Friction Pressure drop	1.43	bar
Fuel Area	1.66E-04	m <sup>2</sup>	Fuel Temperature Drop	1008	°C
Volume of Fuel	6.12E-04	m <sup>3</sup>	Total Temperature drop	1303	°C
Coolant Area	1.08E-04	m <sup>2</sup>	Maximum Coolant Temperature	332	°C
Max Power density of Core	2.11E+08	W/m <sup>3</sup>	Maximum Fuel Temperature	1704	°C
Fluid Density	720	Kg/m <sup>3</sup>			
P/D	1.28	-			
Hydraulic Diameter	0.0118	m			
Heat Flux clad surface	7.66E+05	W/m <sup>2</sup>			

## In-Out Method

49

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# Conclusion

1. Core burnup calculations have confirmed that breeding is feasible for water cooled thorium reactor system. It also confirmed that negative void reactivity coefficients are obtained during reactor operation.
2. Fuel breeding capabilities have been shown 1.01 (Out-In method) and 1.02 (In-Out method) at the end of cycle.
3. Thermal hydraulic parameters show the comparable result with conventional reactors and have the large margin to the limitation of thermal hydraulic properties.
4. Reactor core optimization for neutronic and thermal hydraulic aspects should be done for future investigation

50

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**END OF PRESENTATION**

第三回軽水炉・高速炉におけるトリウム燃料の利用WG  
東京大学平成22年10月15日(金)

**Thank You**

**Questions or  
comments?**

51

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